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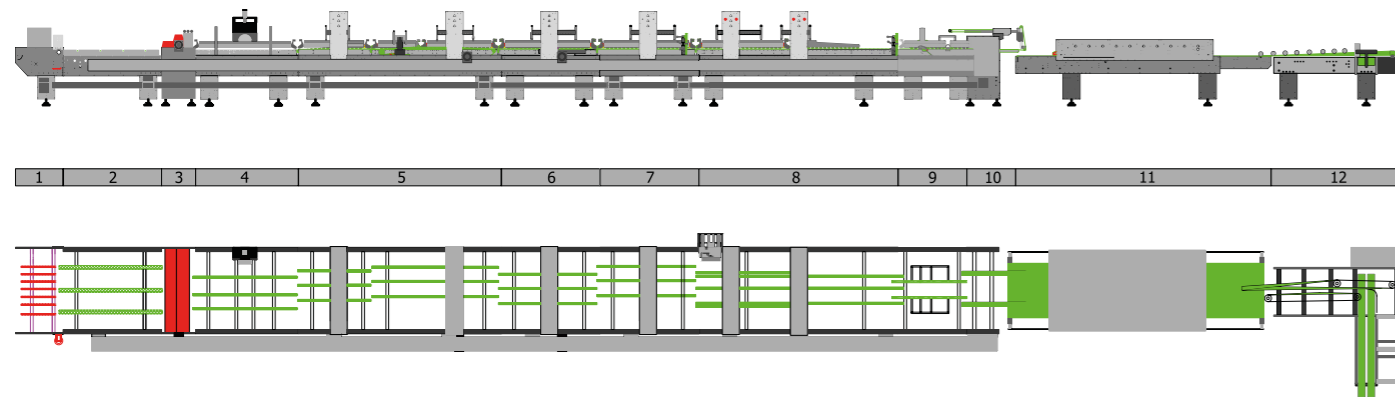
Machines from SERTO series are intended for highly efficient production, also in case of highly demanding packages. The structure of the machine allows for a flexible production process with the option of immediate resetting for the new intermediate product.

Vast selection of additional accessories allows for the adjustment of SERTO machines to almost every application maintaining an incomparably high quality of a final product. Thanks to these characteristics, SERTO is perfect for the production of packages intended for pharmaceutical and food industries. The structure of the series allows for any alteration tailored for the particular product.

The multi-point machine SERTO gives vast production possibilities that guarantee precision given to the performance of packages. It distinguishes by high efficiency, the possibility of adaptation of additional activities during a production process and the simplicity of operation.

### SERTO MODULES OVERVIEW

<b>1</b> Fedder	<b>5</b> Prefolding	<b>9</b> Flipper + calender
<b>2</b> VacuMatic – side alignment module	<b>6</b> 3/4 corner module	<b>10</b> Transfer station
<b>3</b> Inspection module	<b>7</b> 6 corner module	<b>11</b> Delivery
<b>4</b> BrailleMatic – Braille module	<b>8</b> Folding&gluing module	<b>12</b> PackMatic – halfautomatic delivery



### SERTO TECHNICAL DATA

Straight line	Model Serto	55	80	100	115
	[mm]				
	min-max (W)	45*-550	45*-800	45*-1000	45*-1150
	min-max (L)	50-800	50-1000	50-1000	50-1000
	min (a)	30*	30*	30*	30*
	[in]				
	min-max (W)	1.77*-21.65	1.77*-31.50	1.77*-39.37	1.77*-45.28
	min-max (L)	1.97-31.50	1.97-39.37	1.97-39.37	1.97-39.37
	min(a)	1.18*	1.18*	1.18*	1.18*

Dimensions depend on the equipment and the appropriate configuration of the machine  
\* Option

Double wall	Model Serto	55	80	100	115
	[mm]				
	min-max (W)	70-550	70-800	70-1000	70-1150
	min-max (L)	60-800	60-1000	60-1000	60-1000
	min (e)	10	10	10	10
	[in]				
	min-max (W)	2.76-21.65	2.76-31.50	2.76-39.37	2.76-1150
	min-max (L)	2.36-31.50	2.36-39.37	2.36-39.37	2.36-39.37
	min (e)	0.39	0.39	0.39	0.39

Dimensions depend on the equipment and the appropriate configuration of the machine

Look bottom (k3 version required)	Model Serto	55	80	100	115
	[mm]				
	min-max (W)	100-550	100-800	100-1000	100-1150
	min-max (L)	70-600	70-900	70-1000	70-1000
	min (a)	50	50	50	50
	min (a)	20	20	20	20
	[in]				
	min-max (W)	3.94-21.65	3.94-31.50	3.94-39.37	3.94-45.28
	min-max (L)	2.76-23.62	2.76-35.43	2.76-39.37	2.76-39.37
	min (c)	1.97	1.97	1.97	1.97
	min (a)	0.79	0.79	0.79	0.79

Dimensions depend on the equipment and the appropriate configuration of the machine

Four corner (k4 version required)	Model Serto	55	80	100	115
	[mm]				
	min-max (W)	125-550	125-800	125-1000	125-1150
	min-max (L)	120-800	120-800	120-1000	120-1000
	min (d)	20	20	20	20
	min (c)	80	80	80	80
	[in]				
	min-max (W)	4.92-21.65	4.92-31.50	4.92-39.37	4.92-45.28
	min-max (L)	4.72-31.50	4.72-31.50	4.72-39.37	4.72-39.37
	min (d)	0.79	0.79	0.79	0.79
	min (c)	3.15	3.15	3.15	3.15

Dimensions depend on the equipment and the appropriate configuration of the machine

Four corner with lid (k4 version required)	Model Serto	55	80	100	115
	[mm]				
	min-max (W)	240-550	240-800	240-1000	240-1150
	min-max (L)	120-800	120-1000	120-1000	120-1000
	min (e)	20	20	20	20
	min (d)	80	80	80	80
	[in]				
	min-max (W)	9.45-21.65	9.45-31.50	9.45-39.37	9.45-45.28
	min-max (L)	4.72-31.50	4.72-39.37	4.72-39.37	4.72-39.37
	min (e)	0.79	0.79	0.79	0.79
	min (d)	3.15	3.15	3.15	3.15

Dimensions depend on the equipment and the appropriate configuration of the machine

Conical type (k3 version required)	Model Serto	55	80	100	115
	[mm]				
	min-max (W)	170-550	170-800	170-1000	170-1150
	min-max (L)	70-800	70-800	70-900	70-900
	min (c)	75	75	75	75
	min (a)	20	20	20	20
	[in]				
	min-max (W)	6.69-21.65	6.69-31.50	6.69-39.37	6.69-45.28
	min-max (L)	2.76-31.50	2.76-31.50	2.76-35.43	2.76-35.43
	min (c)	2.95	2.95	2.95	2.95
	min (a)	0.79	0.79	0.79	0.79

Dimensions depend on the equipment and the appropriate configuration of the machine  
\* Option

Six corner (k6 version required)	Model Serto	55	80	100	115
	[mm]				
	min-max (W)	240-550	240-800	240-1000	240-1150
	min-max (L)	140-800	140-900	140-900	140-900
	min (e)	80	80	80	80
	min (d)	20	20	20	20
	[in]				
	min-max (W)	9.45-21.65	9.45-31.50	9.45-39.37	9.45-45.28
	min-max (L)	5.51-31.50	5.51-35.43	5.51-35.43	5.51-35.43
	min (e)	3.15	3.15	3.15	3.15
	min (d)	0.79	0.79	0.79	0.79

Dimensions depend on the equipment and the appropriate configuration of the machine